



MAGNESOL® U-155 MAGNESOL® UN-155

Properties

Magnesol® U-155 has the following characteristics:

- thermal index of 155°C,
- solderability at 390°C without removing the enamel coating
- good resistance to impregnation varnishes and chemicals

Insulation

Magnesol® U-155 is a solderable polyurethane enameled copper wire.

Applications

Magnesol® U-155 is recommended for the following applications:

- connection without stripping
- automatic connection in solder bath at 390°C,
- automatic processes,
- use of wisting devices.

Main uses are found in relays, transformers, television and car components as well as the telecommunication technology, the construction of micro motors, low range motors and measure apparatus.

Production range

The standards are:

Diameter: 0.02 to 2 mm

Thickness base coat: Grade 1, Grade 2 and Grade 3 on request

Color: Natural or red

Magnesol® U-155 which is specially adapted for high-speed process. (NEMA MW80/IEC 60317-21)

MAGNESOL®U-155

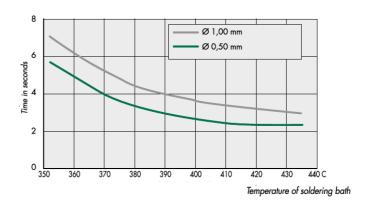
| Valeurs typiques d'un fil Magnesol[®] U-155 mesurées selon les normes CEI 60 851 | | Typical values for a Magnesol[®] U-155 sample according to IEC 60 851 standards | |
|---|--------------------------------|---|--|
| Diamètre du conducteur Diamètre sur émail Isolation de base | 0,200 0,234 Polyuréthane | | Conductor Diameter Overall Diameter Basecoat |
| Principales caractéristiques | | | Main characteristics |
| Indice de température | 155°C | | Thermal index |
| Choc thermique | OK at 180°C | | Heat shock |
| Thermoplasticité | 220°C | | Cut through temperature |
| Tension de claquage | ≥ 1,5 x IEC values | | Breakdown voltage |
| Flexibilité | 20 % + 1 diam. | | Flexibility |
| Allongement | 34 % | | Elongation |
| Tangente Delta | ≥ 140°C | | Tangente Delta |
| Resistance aux agents chimiques | Good | | Chemical resistance |
| Soudabilité | 390°C, 2 sec. | | Soderability |

These values are for information only.



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Example of solderability times according to the temperature. Method IEC 60-851 Typical Values from a Magnesol®U-155 sample



Thermal endurance graph - Temperature index

Magnesol® U-155, without impregnation

Nominal diameter 0,400mm

Increase in diameter due to the insulation 0,034mm

Test voltage 400V

